

Worksurface straightener assembly

1. Create a workspace to allow you to reverse bow the worksurface. The workspace should be large enough to accommodate the worksurface size.
2. Place the worksurface upside down and add ¼" to ½" thick shims at each end, between your workspace surface and the worksurface you are applying the straightener rail to. **(Figure A)**
3. Clamp your workspace surface and worksurface together near the center to create a slight reverse bow. Additional clamps may be needed depending on the worksurface length. **(Figure A)**
4. Attach the straightener rail based on the worksurface depth using the provided hardware, see below **(Figure B)** for sizing and placement reference.
5. Remove clamps and shims, and attach the worksurface to pedestals and/or supports as needed.

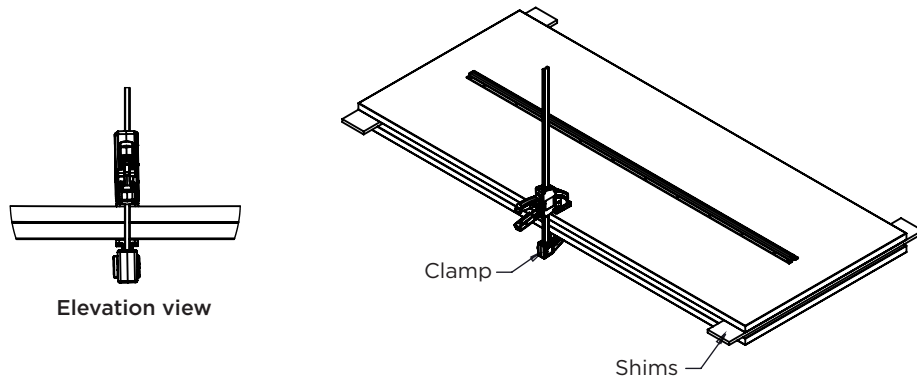
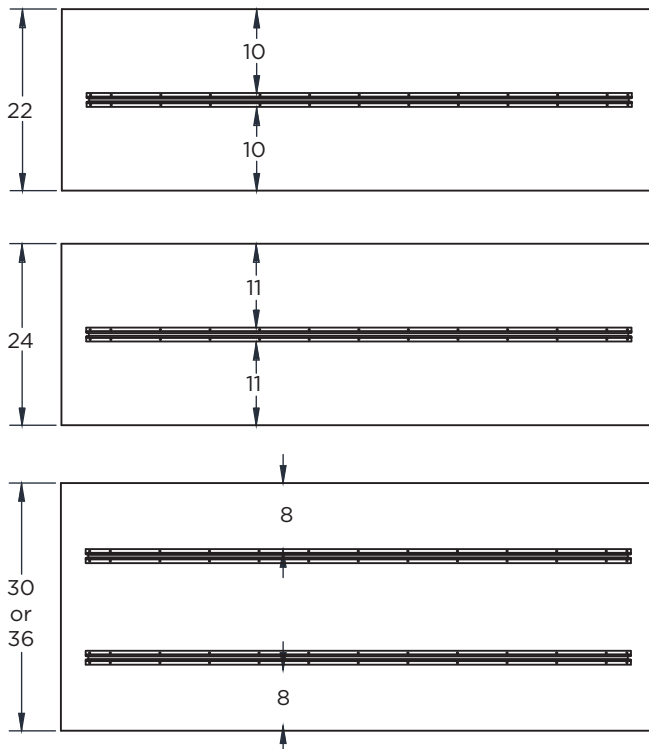


Figure A



SPTR48 - Hardware Kit HK-21

- For 48-54" unsupported area

SPTR54 - Hardware Kit HK-22

- for 55-60" unsupported area

SPTR60 - Hardware Kit HK-23

- For 61-66" unsupported area

SPTR66 Hardware Kit HK-25

- For 67-78" unsupported area

Figure B