

# Serony behavioral health

### Lounge with upholstered arms 471BHU-1

Overall Dimensions	28"w x 25.75"d x 31"h	COM 54"	3.75 yds.	
Seat Dimensions	23"w x 20"d x 18"h	Weight	110 lbs.	
Top of Arm to Floor	25"	Cubic Feet	27	
eseat with upholstered	arms 471BHU-2			
reseat with upholstered	arms 471BHU-2			
veseat with upholstered Overall Dimensions	arms 471BHU-2 51"w x 25.75"d x 31"h	COM 54"	5.25 yds.	
<u> </u>		COM 54" Weight	5.25 yds. 200 lbs.	

Overall Dimensions	74"w x 25.75"d x 31"h	COM 54"	7 yds.
Seat Dimensions	69"w x 20"d x 18"h	Weight	290 lbs.
Top of Arm to Floor	25"	Cubic Feet	77

Standard Features	Options Available
<ul> <li>Upholstered seat, back, and arms</li> <li>Tight cushion</li> <li>Wall-saver design</li> <li>Luster Grey powder coat on all exposed metal</li> <li>Black poly arm caps</li> <li>Polyurethane coared steel foot rest</li> <li>Weighted units</li> <li>Tamper-resistant tooling</li> <li>Non-marring adjustable glides</li> </ul>	Poly, wood, or solid surface arm caps

### Lounge with upholstered arms 471BHT-1

Overall Dimensions	28"w x 25.75"d x 31"h	COM 54"	2 yds.	-
Seat Dimensions	23"w x 20"d x 18"h	Weight	130 lbs.	
Top of Arm to Floor	25"	Cubic Feet	27	
Loveseat with 3DL arms	471BHT-2			
Overall Dimensions	51"w x 25.75"d x 31"h	COM 54"	3.75 yds.	
Seat Dimensions	46"w x 20"d x 18"h	Weight	220 lbs.	
Top of Arm to Floor	25"	Cubic Feet	40	
Sofa with 3DL arms 471B	HT-3			
Overall Dimensions	74"w x 25.75"d x 31"h	COM 54"	5.5 yds.	
Seat Dimensions	69"w x 20"d x 18"h	Weight	310 lbs.	
Top of Arm to Floor	25"	Cubic Feet	77	

Standard Features	Options Available
<ul> <li>Upholstered seat and back with 3DL arms</li> <li>Tight cushion</li> <li>Wall-saver design</li> <li>Luster Grey powder coat on all exposed metal</li> <li>Black poly arm caps</li> <li>Polyurethane coared steel foot rest</li> <li>Weighted units</li> <li>Tamper-resistant tooling</li> <li>Non-marring adjustable glides</li> </ul>	Poly, wood, or solid surface arm caps



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### Standard Textile & Finish Selection

Assembly

http://carolina.ofs.com/resources/textiles http://carolina.ofs.com/resources/finishes

### Frame Construction

Seat • 4.5" thick plywood seat box assembly with webbed cutout in top face panel

Back • 7/8" thick plywood assembly, webbed with 1" thick face foam

• 1.125" thick MDF assembled together and secured via (9) 5/16" diameter wood dowels and metal mend-Arms ing plates on the top and bottom surfaces.

· Arm caps are attached via (3) metal compression dowels inserted into a metal top mending plate

Metal Frame • 1" x 1" 16 gauge C1018 steel posts

•  $1\frac{1}{2}$  w x .188" thick 7 gauge C1018 mid rails

•  $1\frac{1}{2}$ "w x .750" thick 11 gauge C1018 cross rails

• All welded joints are full penetration mig/tig welds

All bolted connections are 1/4-20 grade 5 hardware

• Adjustable Glides: 1/4-20

### Foam

Seat/Back/Arms · All foam is premium grade CAL 117 certified fire retardant

### Suspension

· Lexus webbing (Polypropylene/latex/rubber) covering the cutout and openins in the seat and back

• 2430 Propex applied to the back face and the back assembly

• All applied with 5/16 stainless steel staples