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ARM REPLACEMENT INSTRUCTIONS



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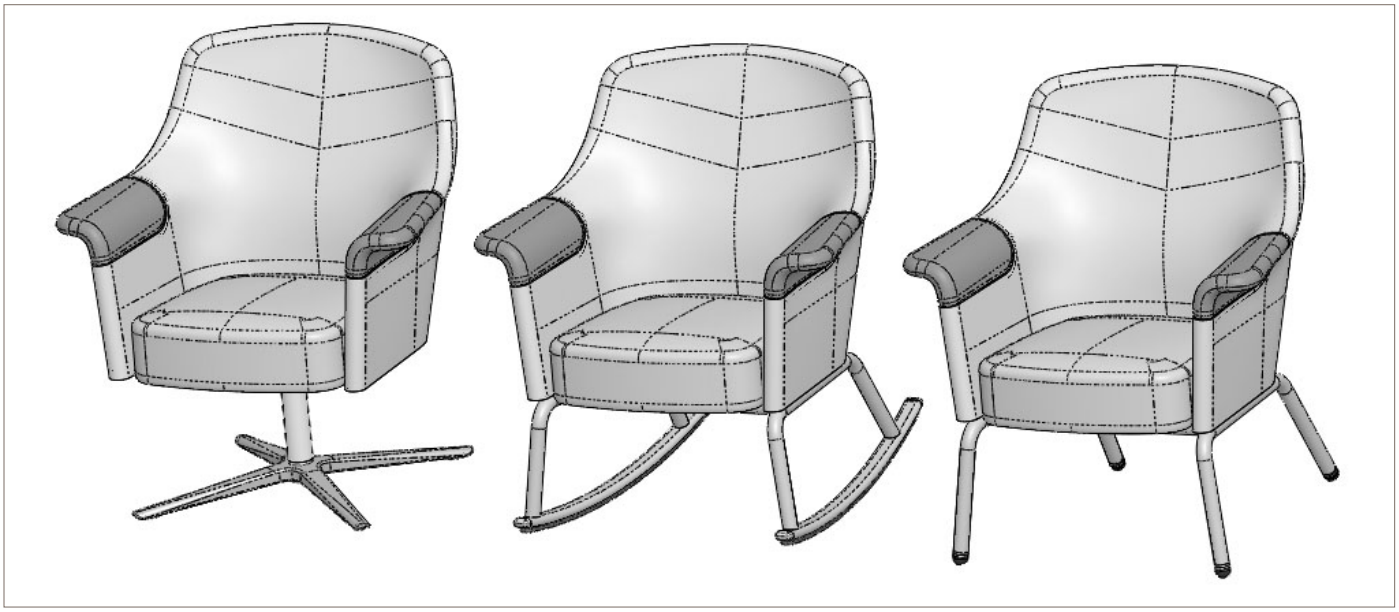
Bokeh

ARM REPLACEMENT INSTRUCTIONS

TOOLS REQUIRED

- **A. Impact driver or drill** for removing and fastening base and arm mounting hardware
- **B. #2 or #3 Phillips bit** for removing and fastening base hardware
- **C. Staple removal tool** for removing staples from the ABS welt covers
- **D. 5/16" hex bit** for removing and fastening arm mounting bolts
- **E. 5/16" wrench** for removing and installing arm anchor pins
- **F. Medium-strength thread locker** for securing arm anchor pins and mounting bolts
- **G. Pneumatic staple gun with 3/8" or longer staples** for securing replacement ABS welt covers

REPLACEMENT INSTRUCTIONS



1. Identify the base style
Identify the base style of the chair. Four-leg and rocker bases must be removed to access the arm mounting hardware. Swivel bases can remain installed.

REPLACEMENT INSTRUCTIONS continued



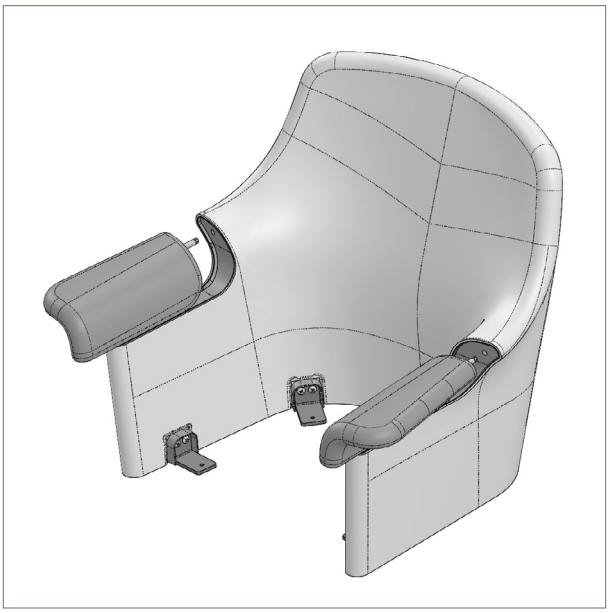
2. Remove the base (if applicable)
Turn the chair upside down to access the underside. Using an impact driver or drill with a #2 or #3 Phillips bit, remove the base if necessary. Set the hardware aside for reinstallation.



3. Remove the ABS welt covers
Using a staple removal tool, remove all staples securing the two ABS welt covers around the backrest to expose the arm mounting hardware.



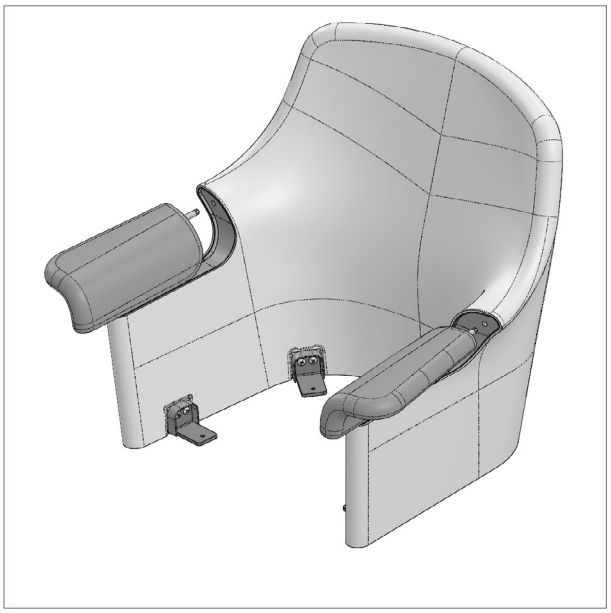
4. Remove the arm mounting bolts
Using an impact driver or drill with a 5/16" hex bit, loosen and remove the four arm mounting bolts (two per arm). Set the bolts aside for reinstallation.



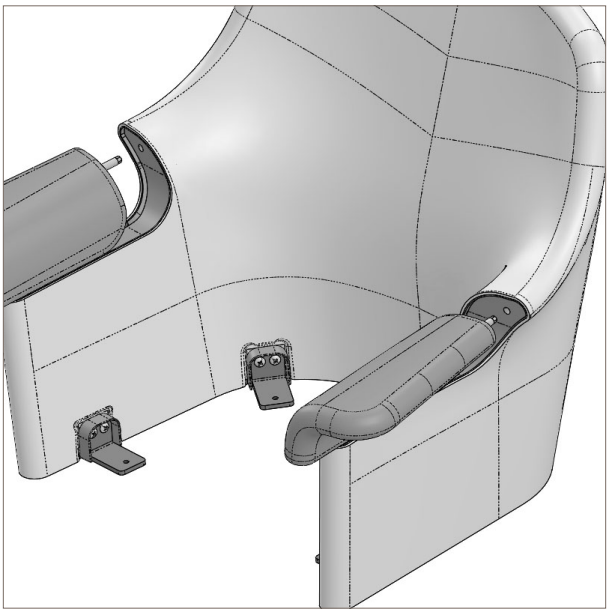
5. Remove the arms
Return the chair to an upright position. Pull each arm forward to detach it from the upholstered shell.

Using a 5/16" wrench, remove the anchor pins from the back of each arm. Set the pins aside for reuse.

REPLACEMENT INSTRUCTIONS continued



6. Install the anchor pins
Apply a small amount of medium-strength thread locker to the threads of the anchor pins. Install the pins into the backs of the replacement arms.



7. Install the replacement arms
Position both replacement arm assemblies into the upholstered shell, ensuring the anchor pins are properly aligned.



8. Secure the arm mounting bolts
Tilt the chair back to access the lower mounting holes. Apply a small amount of medium-strength thread locker to the four mounting bolts.

Start all bolts before fully tightening. Tighten until snug. Do not overtighten.



9. Install the Replacement ABS Welt Covers
Position the replacement ABS welt covers around the backrest perimeter. Using a pneumatic staple gun with 3/8” or longer staples, secure the covers to the upholstered shell.

REPLACEMENT INSTRUCTIONS continued



10. Reinstall the base (if applicable)
Reinstall the base using the hardware removed in Step 2, if applicable. Return the chair to its upright position.