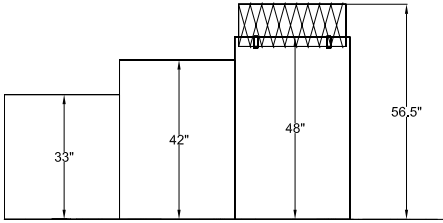


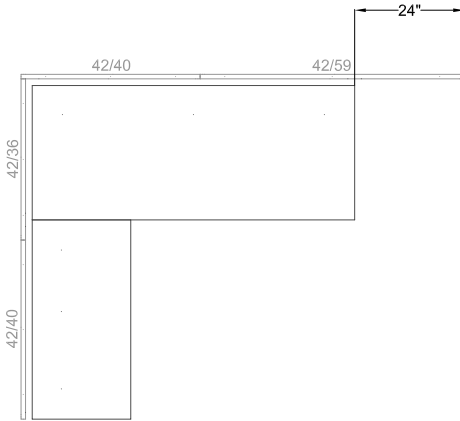
STAKS SPECIFICATION RULES

WALL PANELS

- Maximum wall panel height: 48"



- Maximum wall panel width: 59 1/2"
- Maximum unsupported wall panel width: 24"



- Must be supported by Peds, Worksurfaces or Angled Support Panel
- Wall Mount Organizers can not be hung on wall panels, shared organizers are an option.
- LEED Certificate max panel height for wall panels: 42"
- Grain direction always runs vertical
- Angled support panels or pedestals must be used for support when specifying shared organizers.

WORKSURFACES

- Maximum top length: 96" Long Grain, 59 1/2" Short Grain (Laminate)
- Maximum top length: 96" Long Grain, 96" Short Grain (Veneer)
- Maximum top depth: 36" for wall panel installation (Laminate and Veneer)
- Maximum unsupported work surface span: 42"
 - Longer lengths can be achieved using Worksurface Straighteners.
- Low Height worksurfaces must be supported by pedestals.
- Spaced 1 1/2" away from the wall panels unless otherwise specified.
- 2 joining work surfaces will be connected by clamp plates (2-clamp plates for 22" connections. 3-clamp plates for 30" connections.)
- Concealed Cantilever brackets are to be used where visible to clean up the aesthetics of the unit.
 - i.e. at the end of a work surface supported by an H-Leg.
- Corner units must be supported on both ends and also a corner support.

- Pedestals placed at the end of a worksurface with panels should be full depth and have a finished back to clean up the aesthetics. A cantilever should be used to support the panel just to the inside of the pedestal. Maximum width is 24"W.
- Worksurface straighteners can be used when span of unsupported worksurface is greater than 48". 22"D tops would require (1) straightener, 30" and 36"D tops would require (2) straighteners.

PRIVACY PANELS

- Maximum width for Glass Privacy panels: 71.5" Maximum height is 8.5" above panel.
 - Should be 2" shorter in length than the panel or span of panels they hang on. (1" in each end)
- Privacy Panel Bracket Spacing:
 - 42" & Under = 2 Brackets
 - 43"-66" = 3 Brackets
 - 67"-72" = 4 Brackets
- 11" panels can only be used with the PVPBKT-1 brackets and WPPBKT-1.

CAP/GIZA SPECIFICATION

- Auto Hardware in CAP and GIZA only creates the panel-to-panel connections and hardware for those connections, including different height configurations.
 - AH also adds 'Options' to the Wall Panels: These options coincide with the routing options for the connections to other wall panels.
 - These options are visible in Worksheet - be careful NOT to modify these in worksheet or the design tool, doing so will change how the panel will be machined.
 - i.e.: A wall panel that is connecting at both ends will have the options "BBAA" selected for it automatically, which carries over into Worksheet.
 - Changing one of these will change the way the panel is routed from the manufacturer which will lead to an improper panel connection at installation.
 - If using Global Optioning in Worksheet, do not modify the Left End, Right End, Front Face, Back Face options.
- Auto Hardware does NOT:
 - Place work surface legs, cantilever brackets, stretcher rails, supports, clamp plates, etc.
 - Place brackets for the Privacy Panels or Wall Panel mounted Overhead Storage
 - Place Electrical Jumpers and/or plugs
 - Place pedestal brackets to connect the wall panels to the pedestals.
 - The above items MUST BE ADDED MANUALLY
- If panels are not properly placed together, Auto Hardware will not work accurately. It 'thinks' it understands the connection being made, however the designer should ALWAYS double check accurate panel placement before running Auto Hardware.

STAKS SPECIFICATION RULES

- All overhead items, Privacy Panels, Wall Panel mounted Storage, etc., are inserted at the 48" high Wall Panel height.
 - If using these items on a 42" high wall panel, they must be lowered 6" to be visibly correct in the 3D views.
 - If using these items on a 33" high wall pane, they must be lowered 15" to be visibly correct in the 3D views.

BRACKETS

- Use concealed cantilever brackets on ends where bracket may be visible from the side.
 - Ex. when next to an H-Leg
- Need to place cantilever brackets within 24" of end panel unless wall is connected to peds.
- Max spacing between cantilevers is 42" unless panel is secured by other methods.
 - Ex. Pedestal to wall brackets
- For 30"D worksurfaces you will need (3) CP-1 clamp plates at seam.
- For 22"D worksurfaces you will need (2) CP-1 clamp plates at seam.
- If using PEDBKT-1 or PEDBKT-2 pedestal to wall brackets, you will need qty. 1 for 15.625"W peds & qty. 2 for 24"-36"W peds.