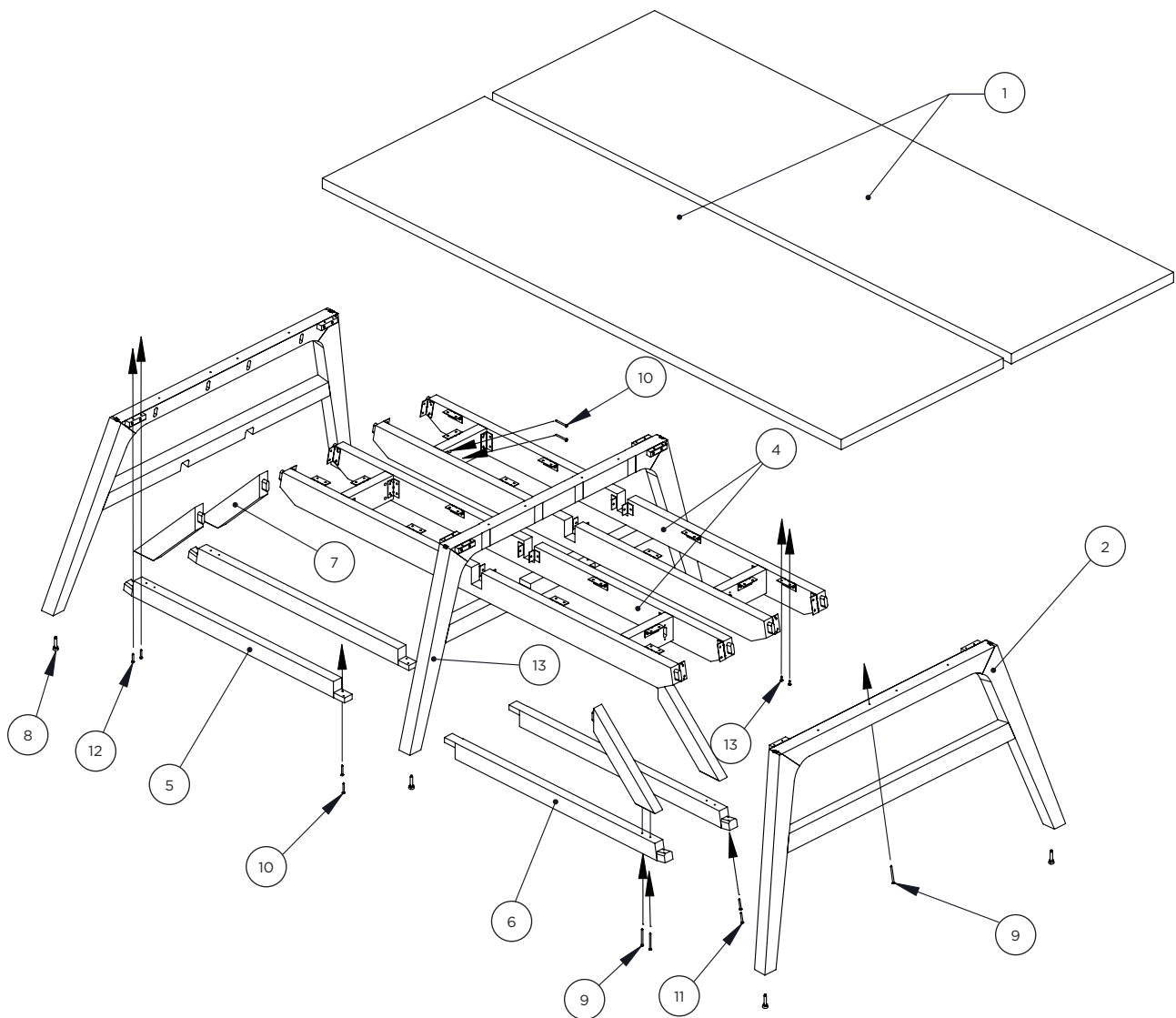


Riff cafe and dining assembly

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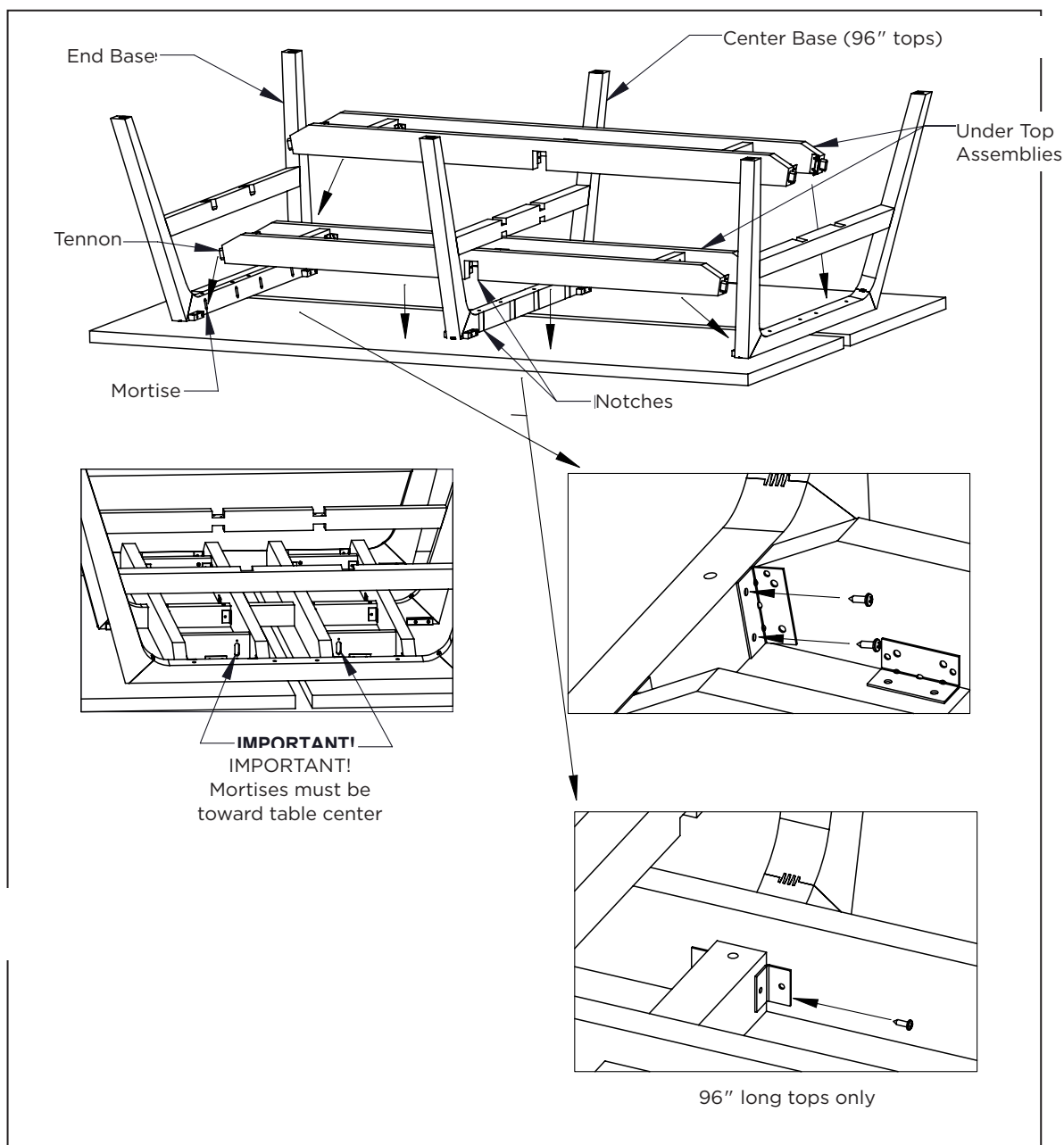
## Riff table components

	QTY
1 Top	2
2 Leg Assembly	2
3 Center Leg Assembly	1
4 Support Assembly	2
5 Cross Rail-Under	2
6 Cross Rail-Over	2
7 Brace	4
8 1000599/Leveler	6
9 #8 x 2 1/2" Pan Head Screws (HK-101)	16
10 #8 x 2" Pan Head Screws (HK-102)	12
11 #8 x 1 1/2" Pan Head Screws (HK-103)	8
12 #8 x 1 1/4" Pan Head Screws (HK-104)	16
13 #8 x 5/8" Pan Head Screws (HK-105)	56



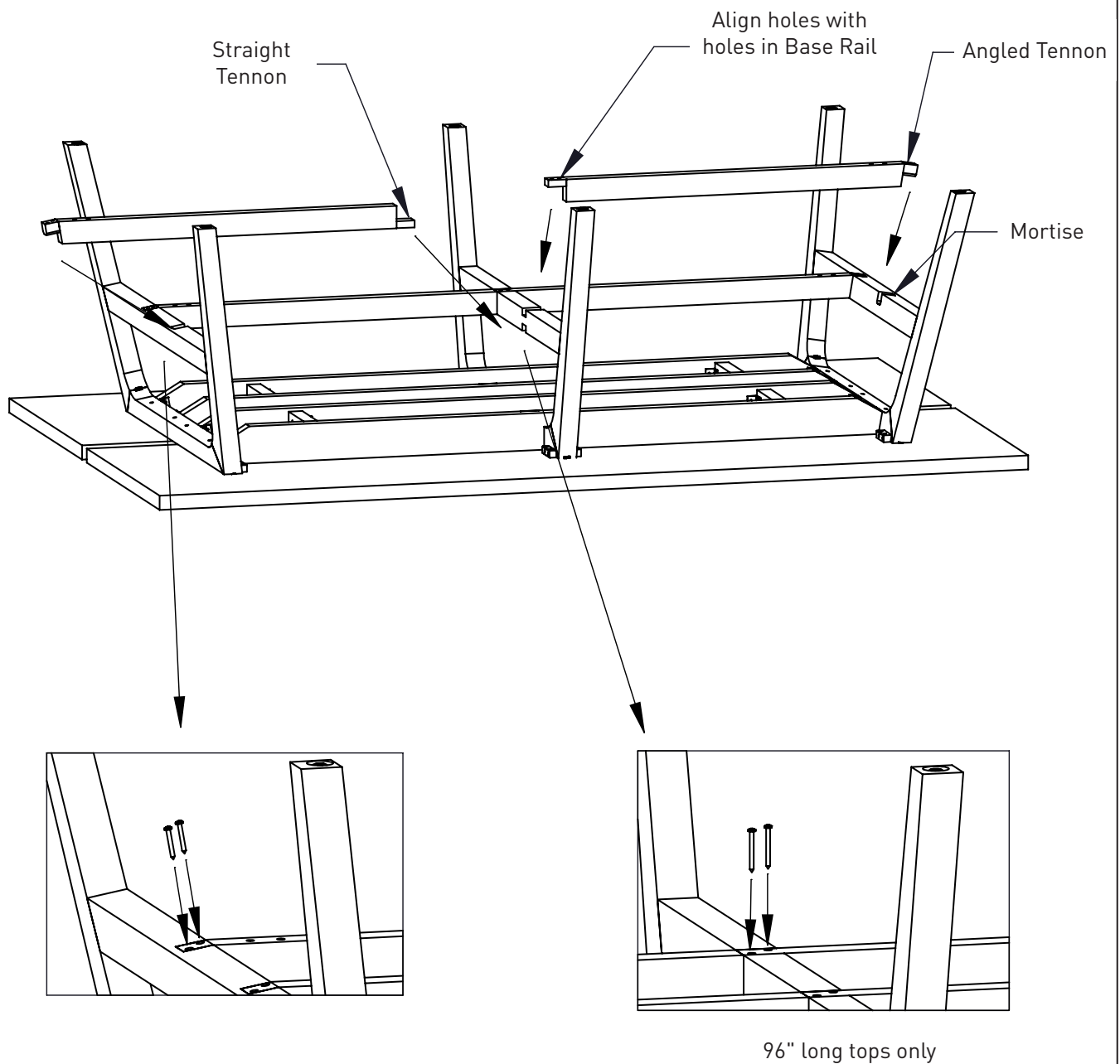
## Step 1

1. Place worksurfaces, bottom side up, on a non-marring surface.
2. Align notches and slide under top assemblies onto center base (96" long tops only).
3. Connect end bases to under top assemblies by inserting tennons into mortises.
4. Secure bases to under top assembly with #8 x  $\frac{5}{8}$ " pan head screws (HK-105).



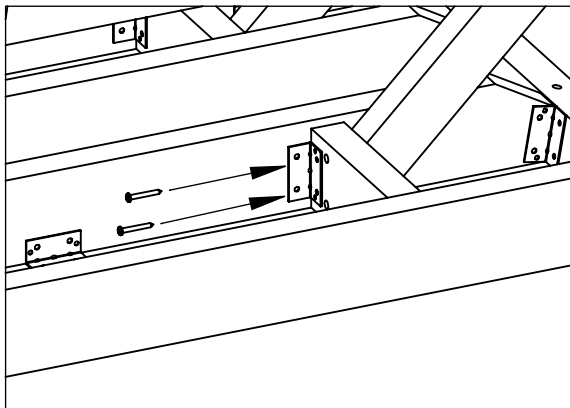
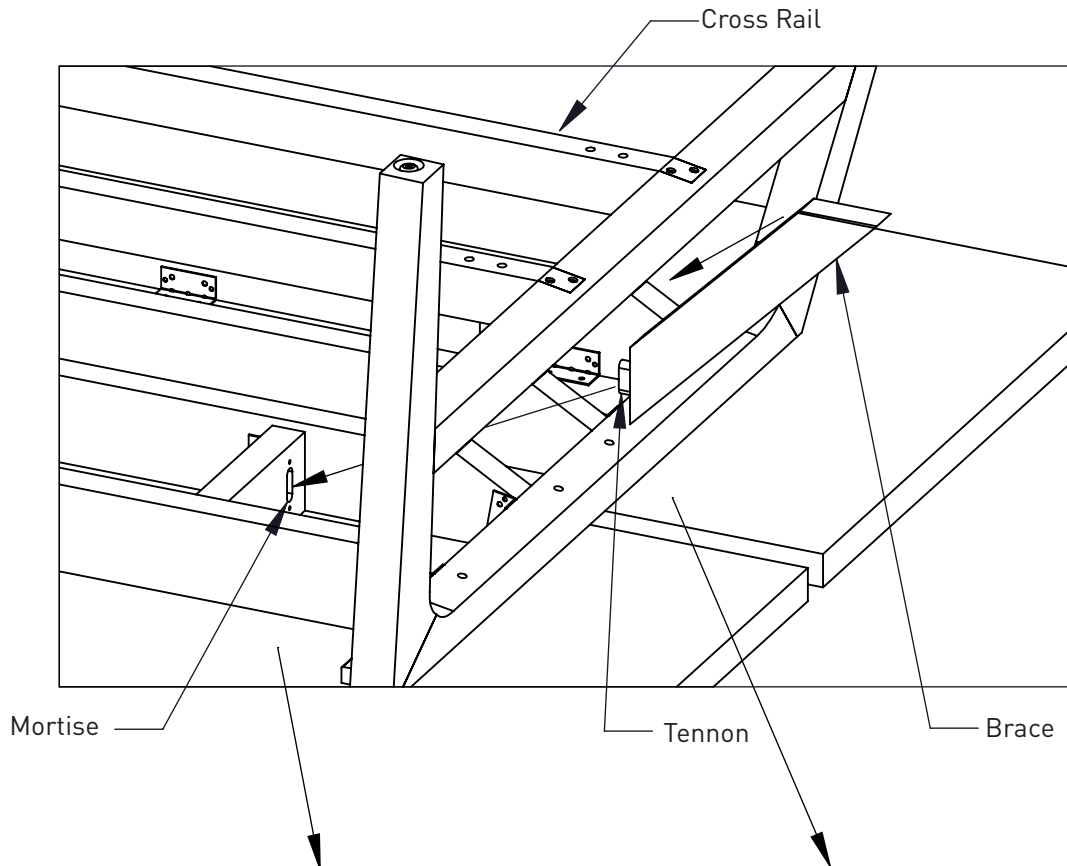
## Step 2

1. Fit Cross Rail Angled Tennon into Mortise on bottom of Base Rail.
2. Straight Tennon fit on top and bottom of Center Base Rail (96" long tops only).
3. Secure Angled Tennon with #8 x 1 ½" Pan Head Screws (HK-103).
4. Secure Straight Tennon with (2) #8 x 2" Pan Head Screws (HK-102).

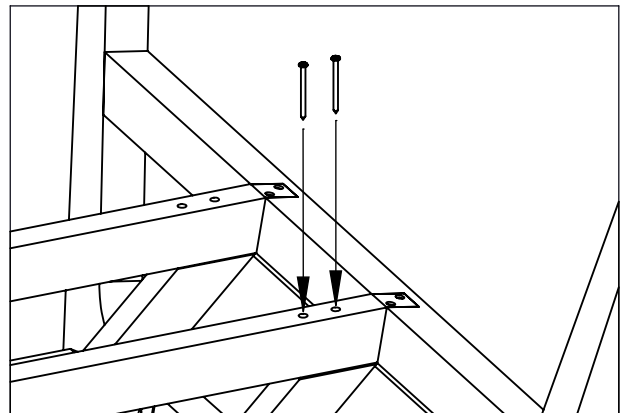


## Step 3

1. Install Braces by inserting Tennon into Mortise.
2. Bottom edge of Brace should rest flush on Cross Rail.



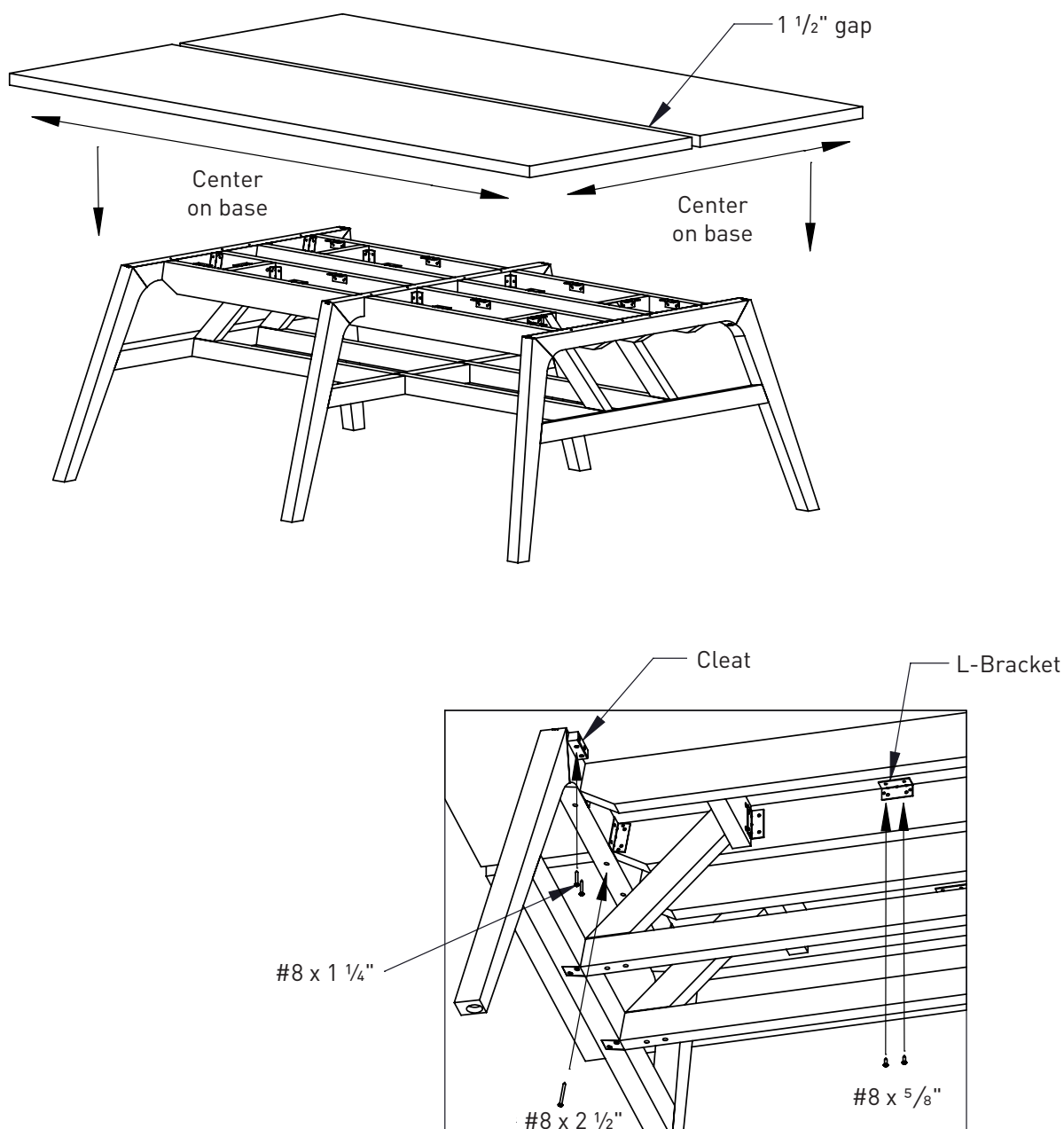
Secure Brace to Mount Plate with  
#8 x 2" Pan Head Screws (HK-102).



Secure Brace to Cross Rail with  
#8 x 2 1/2" Pan Head Screws (HK-101).

## Step 4

1. Turn Base over and place in desired location.
2. Make Base level by adjusting Levelers.
3. Place Worksurface on Base and position so it is centered both directions with 1 1/2" gap between tops.



## Step 5

1. Attach Receptacle Clips to inside face of Under Top Assembly (refer to hole location diagram below).
2.  $\frac{5}{16}$ " Hex Head Bolts are packaged with Receptacle Clips.
3. Snap assembled Whip (see diagram on page bottom) into Receptacle Clips.

