

Staks panel connections

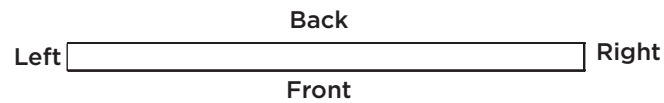


Table of contents

Overview	3
Inline panel connection	4-5
2-way panel connection (left)	6-7
2-way panel connection (right)	8-9
T panel connection	10-11
3-way panel connection	12-13
4-way panel connection	14-15

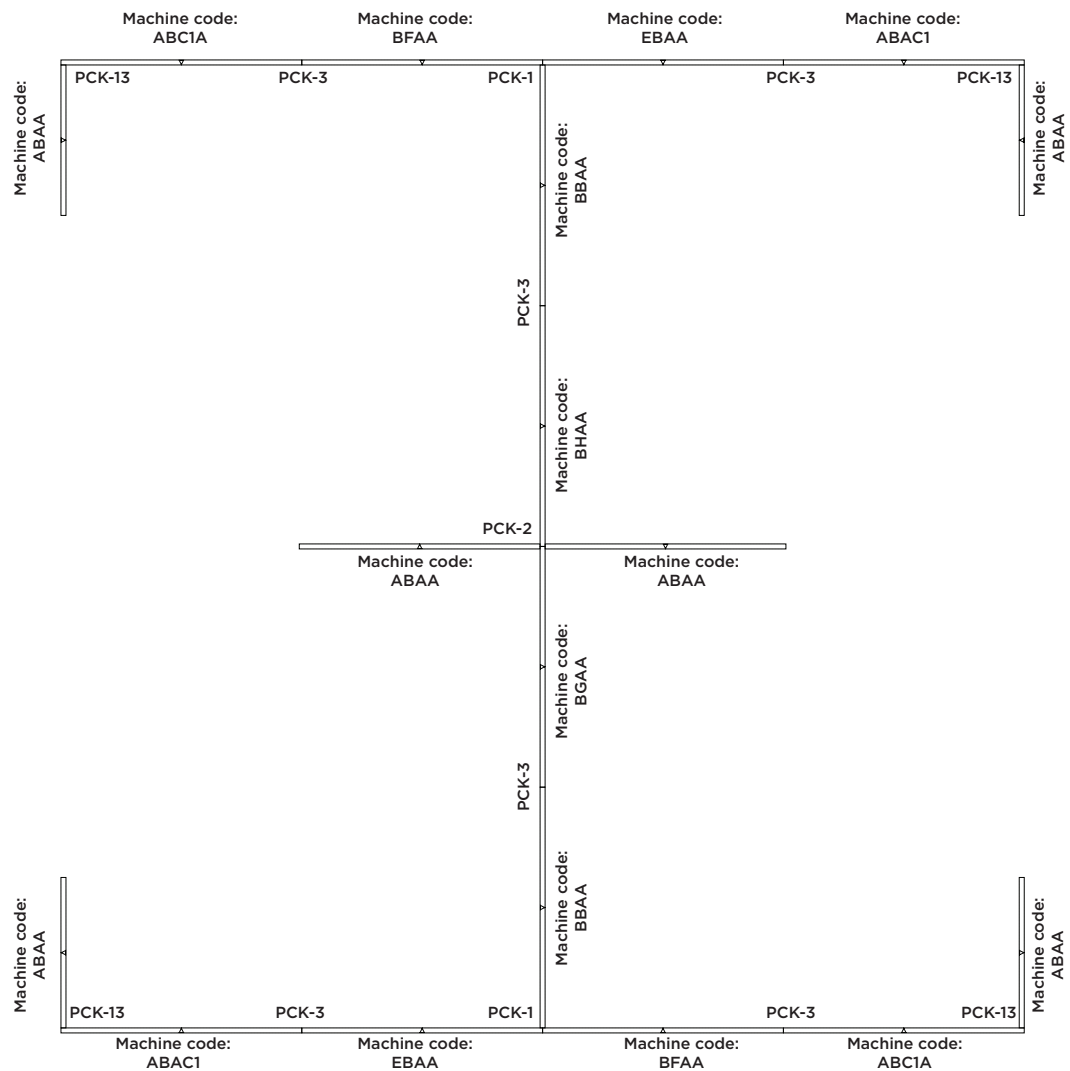
Panel overview

- After placing panels, determine which end will be your left end and right end



Typical machine code reference:

- Note:** Machine codes and clean seam connectors shown below are based on panels being the same height. Reference the following pages to determine the correct machine code for you panel connections
- Note:** Panel ends or faces that do not connect to another panel will always be machine code A



Inline connection - overview

Panel codes

B - 2-way shallow clip or shoulder screw

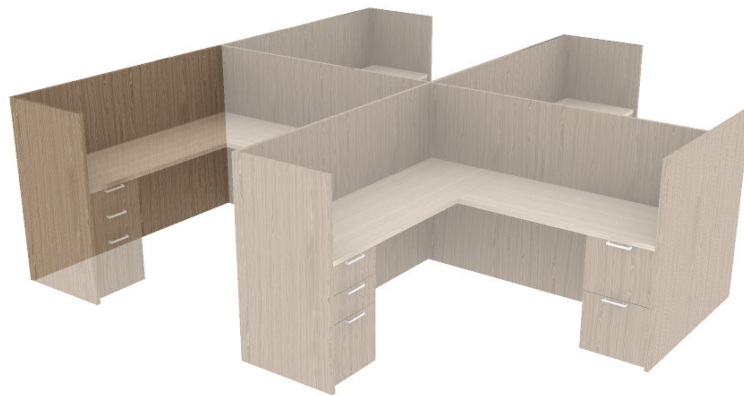
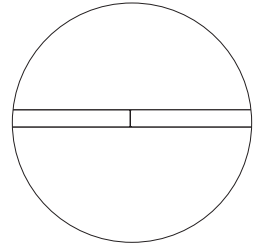
B33 - 2-way shallow clip or shoulder screw (33" high/low)

B42 - 2-way shallow clip or shoulder screw (42" high/low)

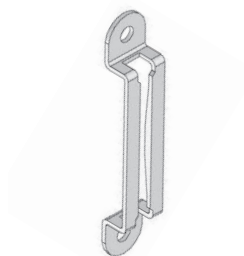
Clean seam connector

PCK-3 - Inline panel to panel connector kit for 42"h or 48"h panels

PCK-7 - Inline panel to panel connector kit for 33"h panels



Panel location reference

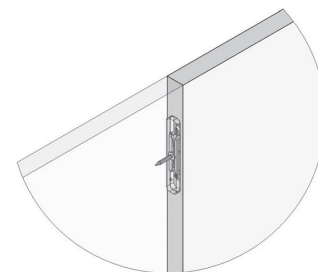
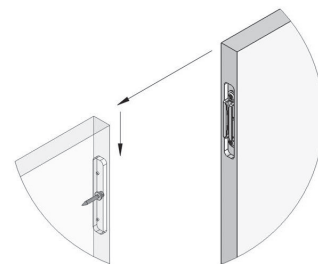


Panel clip

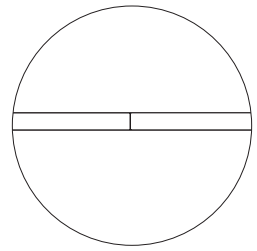


1" shoulder screw

PCK-3 / PCK-7 components

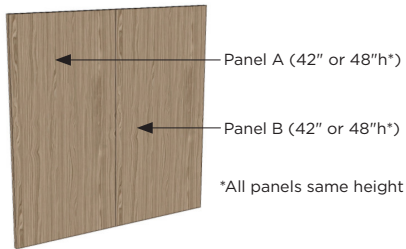


Panel connection reference



Inline connection - configurations

42"h and/or 48"h panel connections



Two 48"h or two 42"h panels

Panel A right panel code:

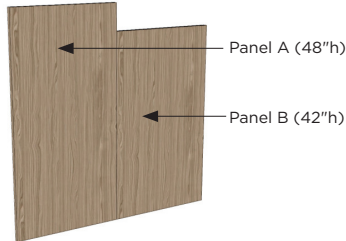
- (B) 2 way shallow clip or shoulder screw

Panel B left panel code:

- (B) 2 way shallow clip or shoulder screw

Connector kit:

- PCK-3



48"h down to 42"h panel

Panel A right panel code:

- (B42) 2 way shallow clip or shoulder screw (42" high/low)

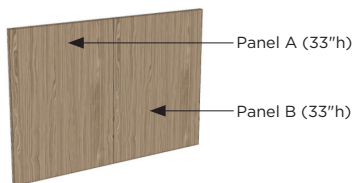
Panel B left panel code:

- (B) 2 way shallow clip or shoulder screw

Connector kit:

- PCK-3

33"h panel connections



Two 33"h panels

Panel A right panel code:

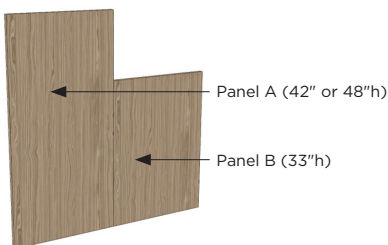
- (B) 2 way shallow clip or shoulder screw

Panel B left panel code:

- (B) 2 way shallow clip or shoulder screw

Connector kit:

- PCK-7



42"h or 48"h panel down to 33"h panel

Panel A right panel code:

- (B33) 2 way shallow clip or shoulder screw (33" high/low)

Panel B left panel code:

- (B) 2 way shallow clip or shoulder screw

Connector kit:

- PCK-7

2 way connection (left hand) - overview

Panel codes

B - 2-way shallow clip or shoulder screw

C1 - Left 2-way shallow clip

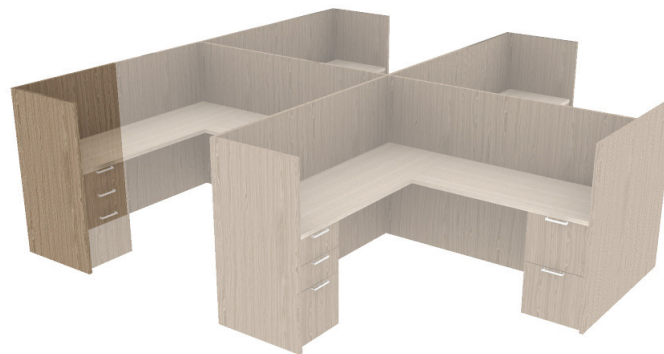
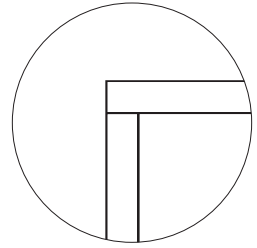
C133 - Left 2-way shallow clip (33" high/low)

C142 - Left 2-way shallow clip (42" high/low)

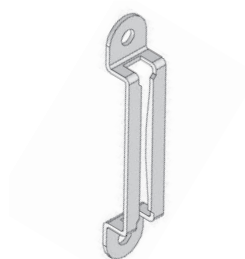
Clean seam connector

PCK-13 - T and L connector kit for two 42"h or 48"h panels

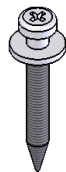
PCK-14 - T and L connector kit for two 33"h panels



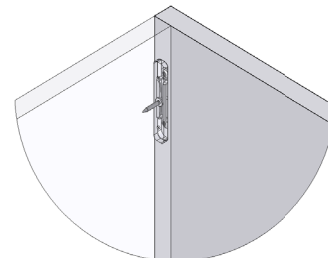
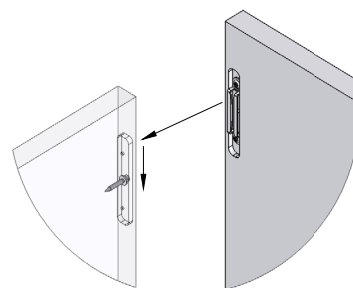
Panel location reference



Panel clip



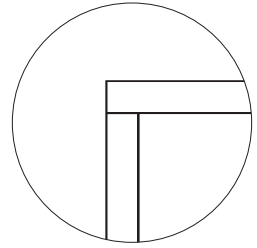
1" shoulder screw



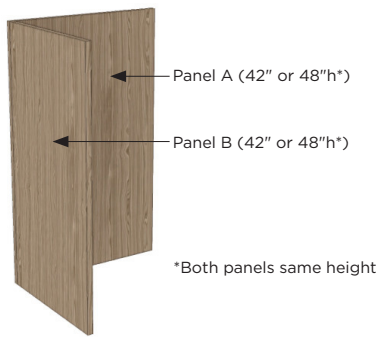
PCK-13 / PCK-14 components

Panel connection reference

2-way connection (left hand) - configurations



42" h and/or 48" h panel connections



Both panels 42" h, or 48" h

Panel A front panel code:

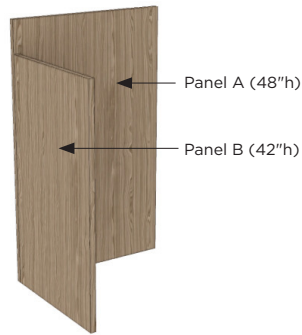
- (C1) left 2-way shallow clip

Panel B left panel code:

- (B) 2 way shallow clip or shoulder screw

Connector kit:

- PCK-13



48" h with 42" h wing panel

Panel A front panel code:

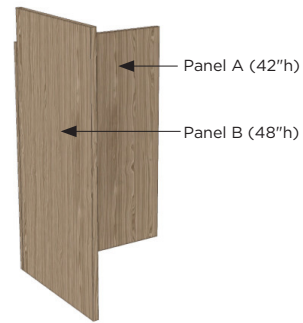
- (C142) left 2-way shallow clip (42" high/low)

Panel B left panel code:

- (B) 2 way shallow clip or shoulder screw

Connector kit:

- PCK-13



42" h with 48" h wing panel

Panel A front panel code:

- (C1) left 2-way shallow clip

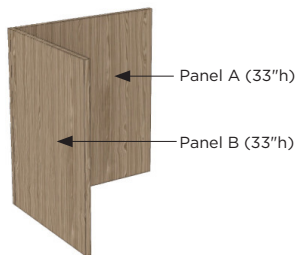
Panel B left panel code:

- (B42) 2 way shallow clip or shoulder screw (42" high/low)

Connector kit:

- PCK-13

33" h panel connections



Two 33" h panels

Panel A front panel code:

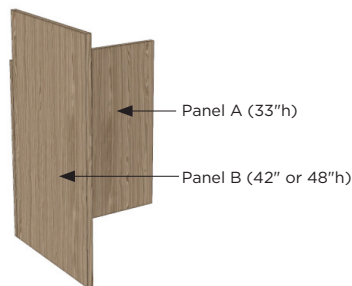
- (C1) left 2-way shallow clip

Panel B left panel code:

- (B) 2 way shallow clip or shoulder screw

Connector kit:

- PCK-14



33" h with 42" h wing panel

Panel A front panel code:

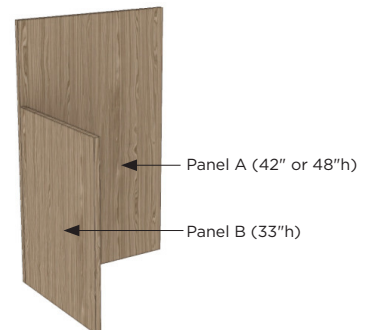
- (C1) left 2-way shallow clip

Panel B left panel code:

- (B33) 2 way shallow clip or shoulder screw (33" high/low)

Connector kit:

- PCK-14



42" h or 48" h with 33" h wing panel

Panel A front panel code:

- (C133) left 2-way shallow clip (33" high/low)

Panel B left panel code:

- (B) 2 way shallow clip or shoulder screw

Connector kit:

- PCK-14

2 way connection (right hand) - overview

Panel codes

B - 2-way shallow clip or shoulder screw

D1 - Right 2-way shallow clip

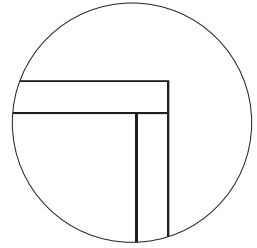
D133 - Right 2-way shallow clip (33" high/low)

D142 - Right 2-way shallow clip (42" high/low)

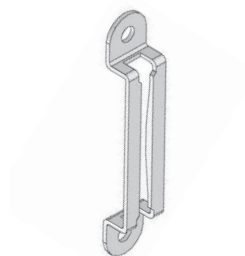
Clean seam connector

PCK-13 - T and L connector kit for two 42"h or 48"h panels

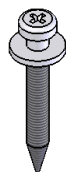
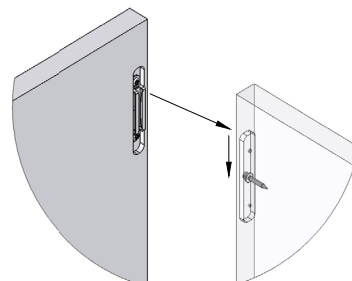
PCK-14 - T and L connector kit for two 33"h panels



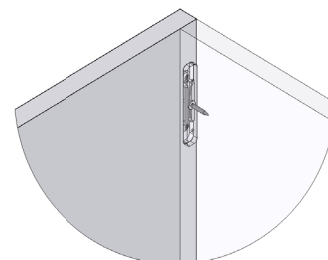
Panel location reference



Panel clip



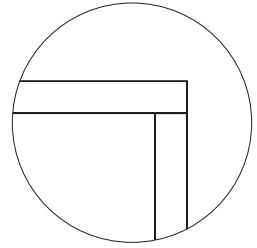
1" shoulder screw



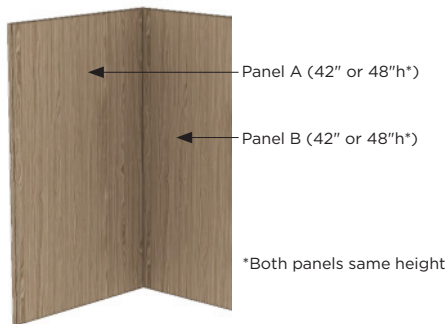
PCK-13 / PCK-14 components

Panel connection reference

2-way connection (left hand) - configurations



42"h and/or 48"h panel connections



Both panels 42"h, or 48"h

Panel A front panel code:

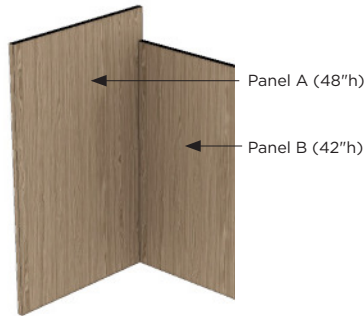
- (D1) right 2-way shallow clip

Panel B left panel code:

- (B) 2 way shallow clip or shoulder screw

Connector kit:

- PCK-13



48"h with 42"h wing panel

Panel A front panel code:

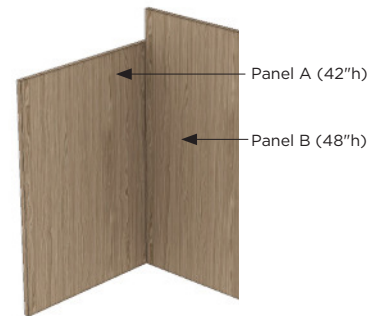
- (D142) right 2-way shallow clip (42" high/low)

Panel B left panel code:

- (B) 2 way shallow clip or shoulder screw

Connector kit:

- PCK-13



42"h with 48"h wing panel

Panel A front panel code:

- (D1) right 2-way shallow clip

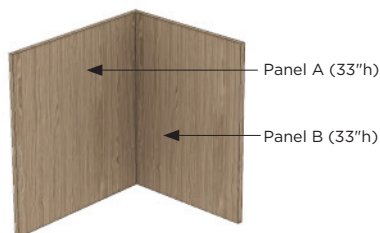
Panel B left panel code:

- (B42) 2 way shallow clip or shoulder screw (42" high/low)

Connector kit:

- PCK-13

33"h panel connections



Two 33"h panels

Panel A front panel code:

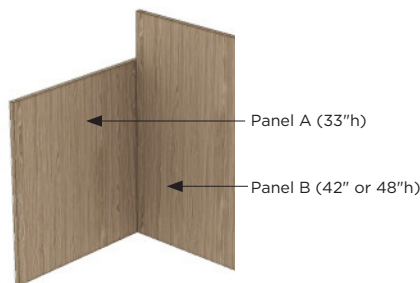
- (D1) right 2-way shallow clip

Panel B left panel code:

- (B) 2 way shallow clip or shoulder screw

Connector kit:

- PCK-14



33"h with 42"h wing panel

Panel A front panel code:

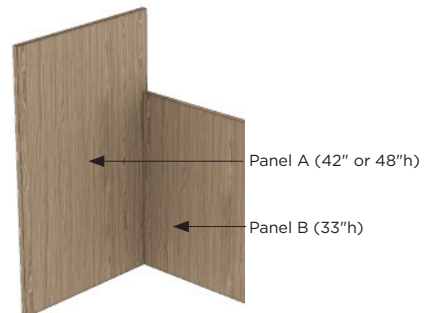
- (D1) right 2-way shallow clip

Panel B left panel code:

- (B33) 2 way shallow clip or shoulder screw (33" high/low)

Connector kit:

- PCK-14



42"h or 48"h with 33"h wing panel

Panel A front panel code:

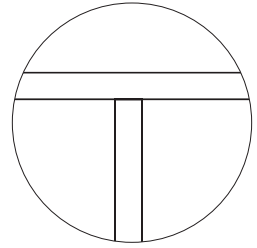
- (D133) right 2-way shallow clip (33" high/low)

Panel B left panel code:

- (B) 2 way shallow clip or shoulder screw

Connector kit:

- PCK-14



T connection - overview

Panel codes

B - 2-way shallow clip or shoulder screw

B1 - Center 2-way shallow clip

B133 - Center 2-way shallow clip (33" high/low)

B142 - Center 2-way shallow clip (42" high/low)

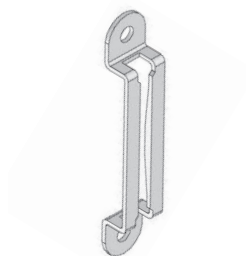
Clean seam connector

PCK-13 - T and L connector kit for two 42"h or 48"h panels

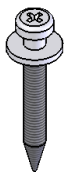
PCK-14 - T and L connector kit for two 33"h panels



Panel location reference

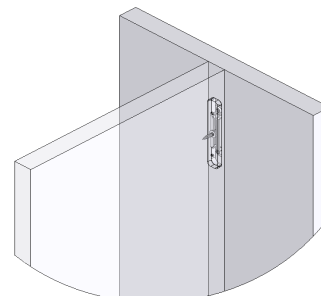
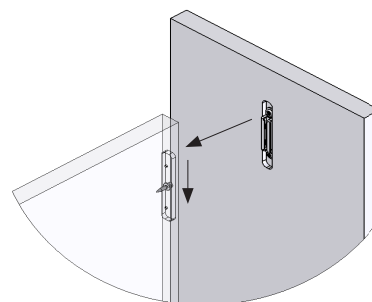


Panel clip



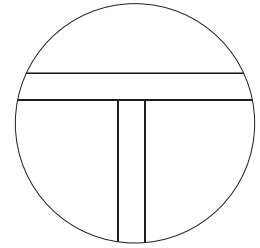
1" shoulder screw

PCK-13 / PCK-14 components

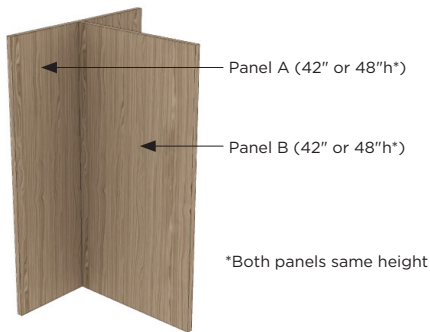


Panel connection reference

T connection - configurations

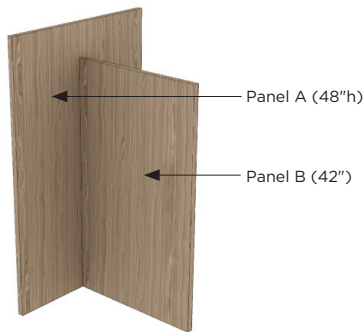


42" h and/or 48" h panel connections



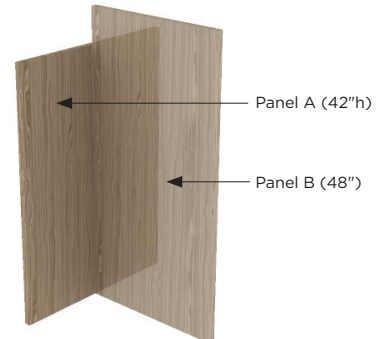
Two 48" h or 42" h panels

- Panel A front panel code:
- (B1) Center 2-way shallow clip
- Panel B left panel code:
- (B) 2 way shallow clip or shoulder screw
- Connector kit:
- PCK-13



48" h down to 42" h panel

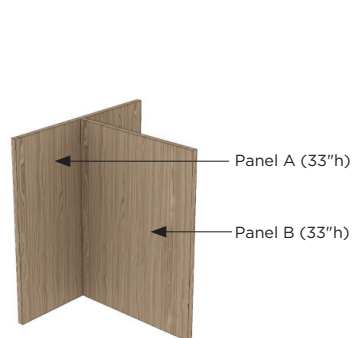
- Panel A front panel code:
- (B142) Center 2-way shallow clip (42" high/low)
- Panel B left panel code:
- (B) 2 way shallow clip or shoulder screw
- Connector kit:
- PCK-13



42" h up to 48" h panel

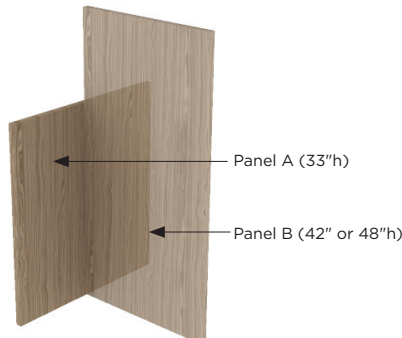
- Panel A front panel code:
- (B) Center 2-way shallow clip
- Panel B left panel code:
- (B42) 2 way shallow clip or shoulder screw (42" high/low)
- Connector kit:
- PCK-13

33" h panel connections



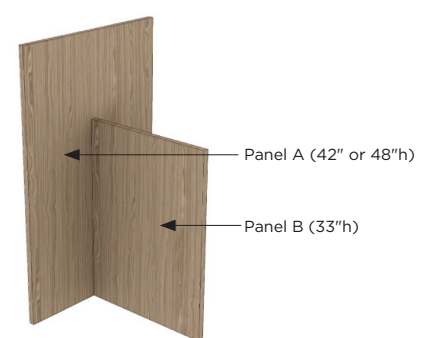
Two 33" h panels

- Panel A front panel code:
- (B1) Center 2-way shallow clip
- Panel B left panel code:
- (B) 2 way shallow clip or shoulder screw
- Connector kit:
- PCK-14



33" h up to 42" h or 48" h panel

- Panel A front panel code:
- (B1) Center 2-way shallow clip
- Panel B left panel code:
- (B33) 2 way shallow clip or shoulder screw (33" high/low)
- Connector kit:
- PCK-14



48" h or 42" h down to 33" h panel

- Panel A front panel code:
- (B133) Center 2-way shallow clip (33" high/low)
- Panel B left panel code:
- (B) 2 way shallow clip or shoulder screw
- Connector kit:
- PCK-14

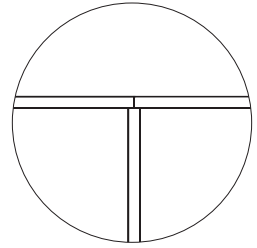
3 way connection - overview

Panel codes

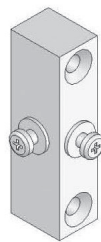
- B - 2-way shallow clip or shoulder screw
- E - 3-way block front
- E33 - 3-way block front (33" high/low)
- E42 - 3-way block front (42" high/low)
- F - 3-way deep clip front
- F33 - 3-way deep clip front (33" high/low)
- F42 - 3-way deep clip front (42" high/low)

Clean seam connector

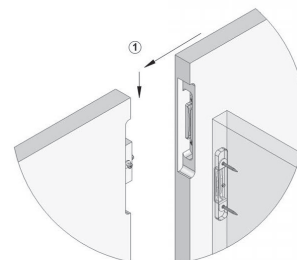
- PCK-1 - T connector kit for three 42" h or 48" h panels, or two 42" h panels up to 48" h
- PCK-5 - T connector kit for three 33" h panels, or two 33" h panels connected to two 42" h or 48" h panels
- PCK-9 - T connector kit for two 42" h or 48" h panels connected to one 33" h panel
- PCK-11 - T connector kit for two 48" h panels connected to one 42" h panel



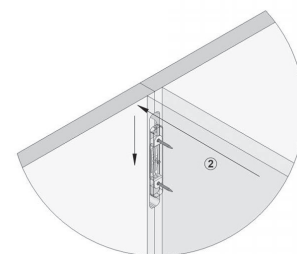
Panel location reference



T connection screw block



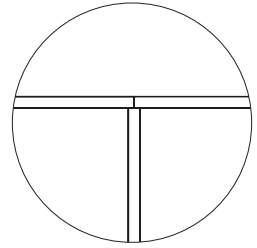
Panel clip



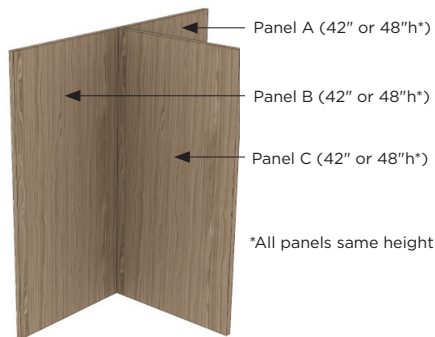
PCK-1 / PCK-5 / PCK-9 / PCK-11 components

Panel connection reference

3 way connection - configurations



42" h and/or 48" h panel connections



Three 48" h or 42" h panels

Panel A left panel code:

- (E) 3-way block front

Panel B right panel code:

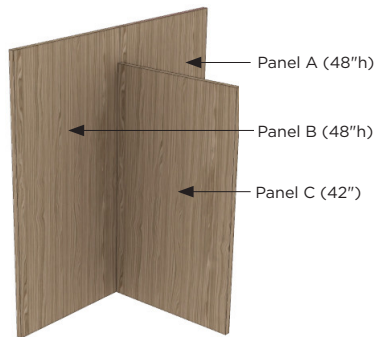
- (F) 3-way deep clip front

Panel C left panel code:

- (B) 2 way shallow clip or shoulder screw

Connector kit:

- PCK-1



Two 48" h down to 42" h panel

Panel A left panel code:

- (E42) 3-way block front (42" high/low)

Panel B right panel code:

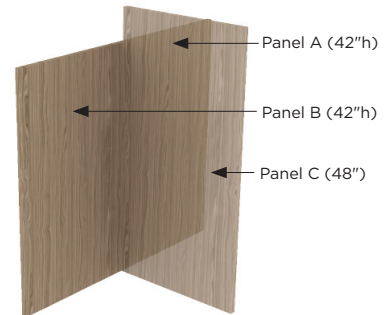
- (F42) 3-way deep clip front (42" high/low)

Panel C left panel code:

- (B) 2 way shallow clip or shoulder screw

Connector kit:

- PCK-11



Two 42" h up to 48" h panel

Panel A left panel code:

- (E) 3-way block front

Panel B right panel code:

- (F) 3-way deep clip front

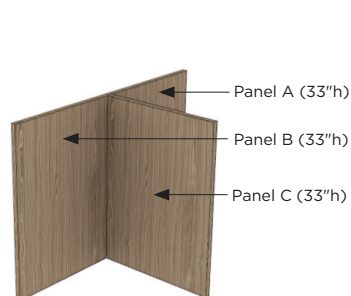
Panel C left panel code:

- (B42) 2 way shallow clip or shoulder screw (42" high/low)

Connector kit:

- PCK-1

33" h panel connections



Three 33" h panels

Panel A left panel code:

- (E) 3-way block front

Panel B right panel code:

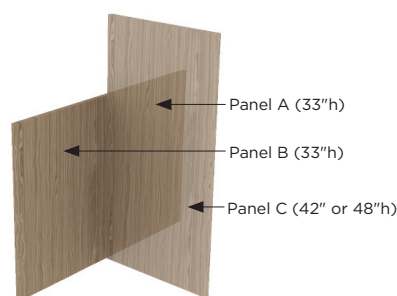
- (F) 3-way deep clip front

Panel C left panel code:

- (B) 2 way shallow clip or shoulder screw

Connector kit:

- PCK-5



Two 33" h up to 48" h or 42" h panel

Panel A left panel code:

- (E) 3-way block front

Panel B right panel code:

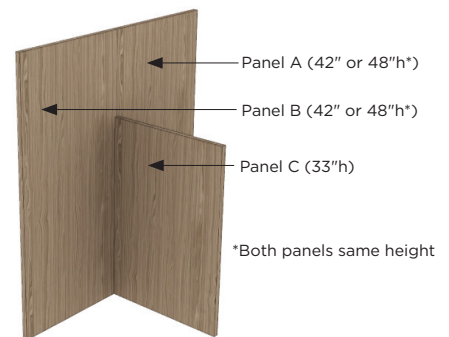
- (F) 3-way deep clip front

Panel C left panel code:

- (B33) 2 way shallow clip or shoulder screw (33" high/low)

Connector kit:

- PCK-5



Two 48" h or 42" h down to 33" h panel

Panel A left panel code:

- (E33) 3-way block front (33" high/low)

Panel B right panel code:

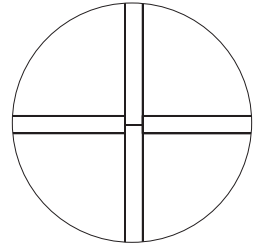
- (F33) 3-way deep clip front (33" high/low)

Panel C left panel code:

- (B) 2-way shallow clip or shoulder screw

Connector kit:

- PCK-9



4 way connection

Panel codes

B - 2-way shallow clip or shoulder screw

G - 4-way block

G33 - 4-way block (33" high/low)

G42 - 4-way block (42" high/low)

H - 4-way deep clip

H33 - 4-way deep clip (33" high/low)

H42 - 4-way deep clip (42" high/low)

Clean seam connector

PCK-2 - X connector kit for four 42" h or 48" h panels

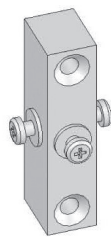
PCK-6 - X connector kit for four 33" h panels

PCK-10 - X connector kit for two 42" or 48" h panels connected to two 33" h panels

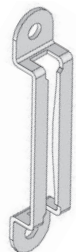
PCK-12 - X connector kit for two 48" h panels connected to two 42" h panels



Panel location reference

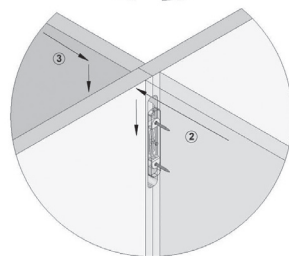
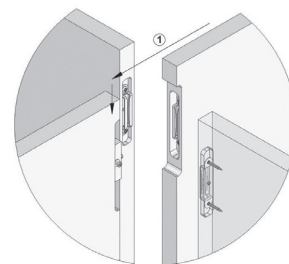


X connection screw block



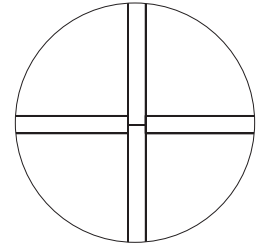
Panel clip

PCK-2 / PCK-6 / PCK-10 / PCK-12
components

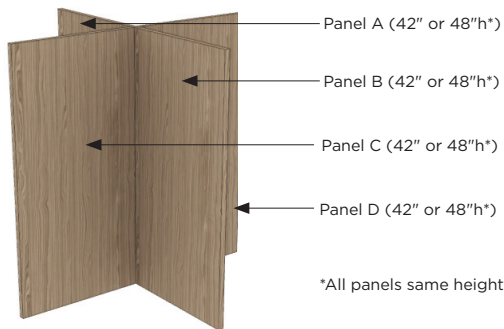


Panel connection reference

4-way connection - configurations



42" h and/or 48" h panel connections



Four 42" h or 48" h panels

Panel A right panel code:

- (H) 4-way deep clip

Panel B left panel code:

- (G) 4-way block

Panel C right panel code:

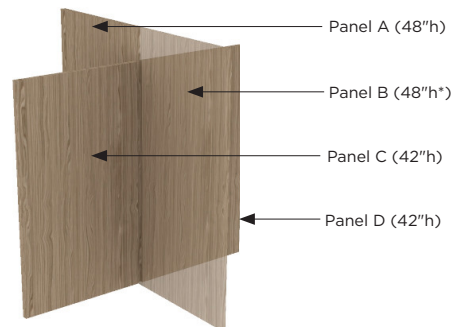
- (B) 2 way shallow clip or shoulder screw

Panel D left panel code:

- (B) 2 way shallow clip or shoulder screw

Connector kit:

- PCK-2



Two 48" h down to two 42" h panels

Panel A right panel code:

- (H42) 4-way deep clip (42" high/low)

Panel B left panel code:

- (G42) 4-way block (42" high/low)

Panel C right panel code:

- (B) 2 way shallow clip or shoulder screw

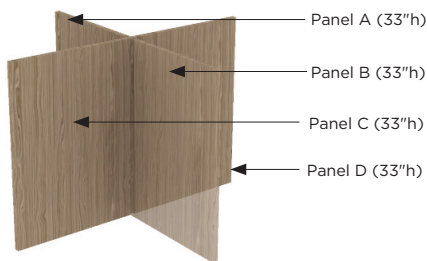
Panel D left panel code:

- (B) 2 way shallow clip or shoulder screw

Connector kit:

- PCK-12

33" h panel connections



Four 33" h panels

Panel A right panel code:

- (H) 4-way deep clip

Panel B left panel code:

- (G) 4-way block

Panel C right panel code:

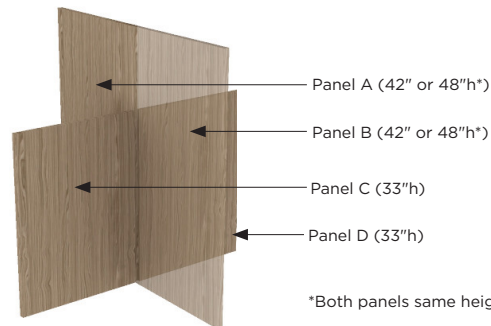
- (B) 2 way shallow clip or shoulder screw

Panel D left panel code:

- (B) 2 way shallow clip or shoulder screw

Connector kit:

- PCK-6



Two 48" h or 42" h down to two 33" h panels

Panel A right panel code:

- (H33) 4-way deep clip (33" high/low)

Panel B left panel code:

- (G33) 4-way block (33" high/low)

Panel C right panel code:

- (B) 2 way shallow clip or shoulder screw

Panel D left panel code:

- (B) 2 way shallow clip or shoulder screw

Connector kit:

- PCK-10