

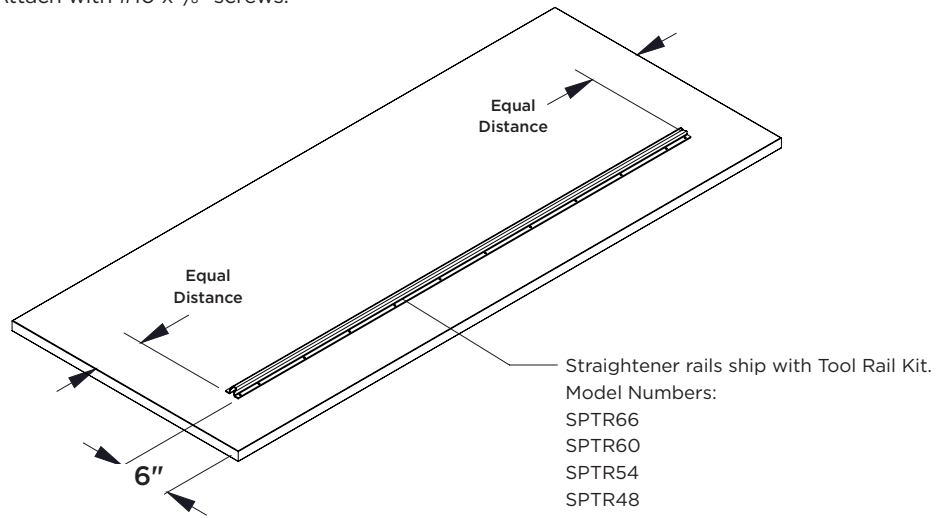
## Staks single sided benching assembly

---



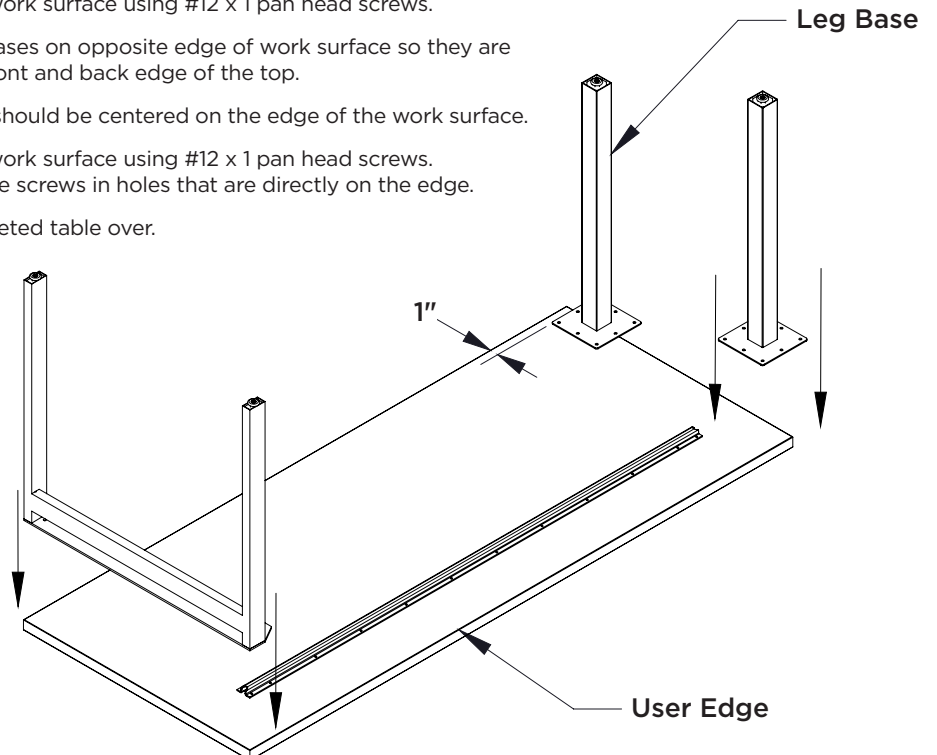
## Step 1

1. Note: Support rails are used on 22", 30" & 36" deep tops that are wider than 48".
2. Position support rail on bottom side of worksurface 6" from user edge in center of work surface.
3. Attach with #10 x 5/8" screws.



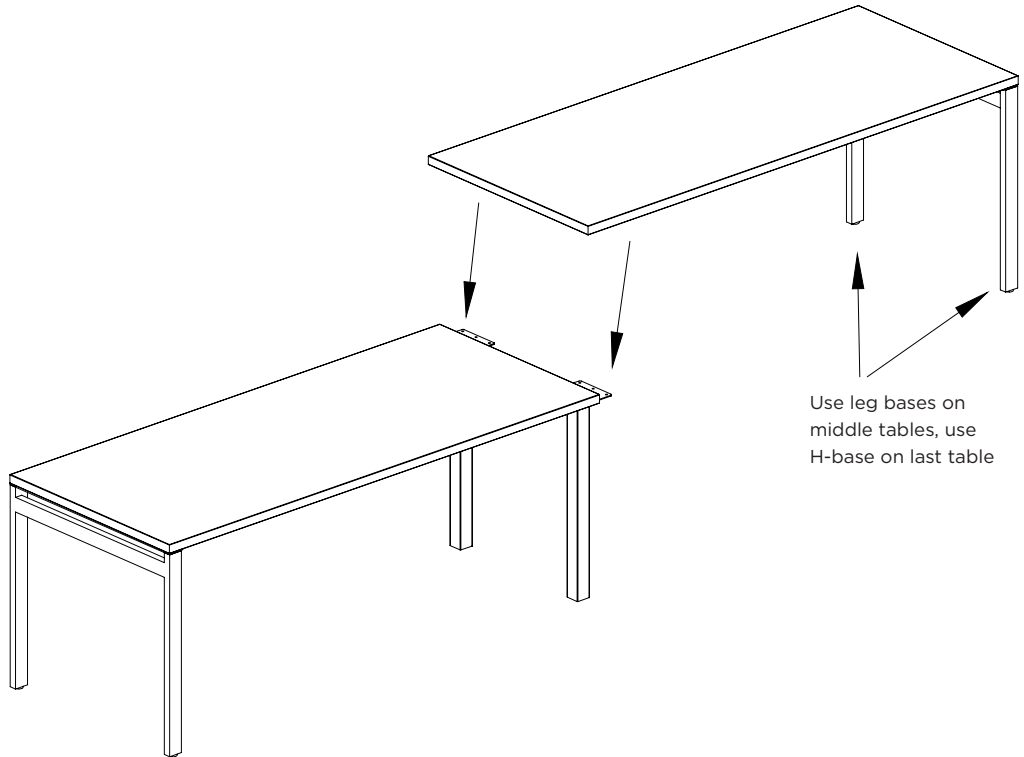
## Step 2

1. Place work surface, face side down, on a non-marring surface.
2. Place H-base flush to side of work surface. Support rail should be on the user edge.
3. Secure to work surface using #12 x 1 pan head screws.
4. Place leg bases on opposite edge of work surface so they are 1" off the front and back edge of the top.
5. Leg bases should be centered on the edge of the work surface.
6. Secure to work surface using #12 x 1 pan head screws.  
DO NOT use screws in holes that are directly on the edge.
7. Turn completed table over.



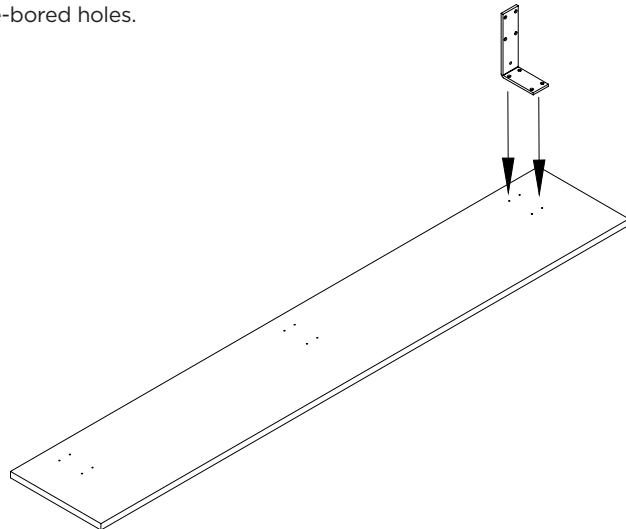
**Step 3**

1. Repeat step 2 on additional work surfaces.
2. Subsequent work surfaces will use 2 leg bases, the last work surface in the row will use an H-base.
3. Align table with previous table and secure by screwing Leg Bases to work surface using #12 x 1" pan head screws.



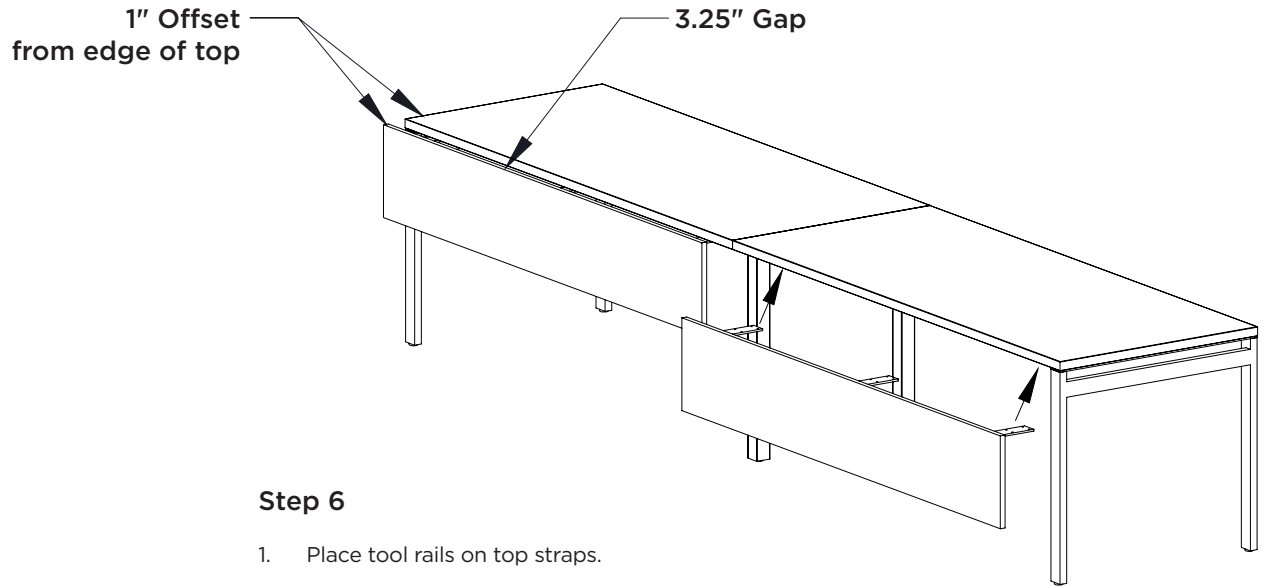
**Step 4**

1. Attach Top Straps to modesty panels by screwing #8 x 3/4" Flat Head screws into pre-bored holes.



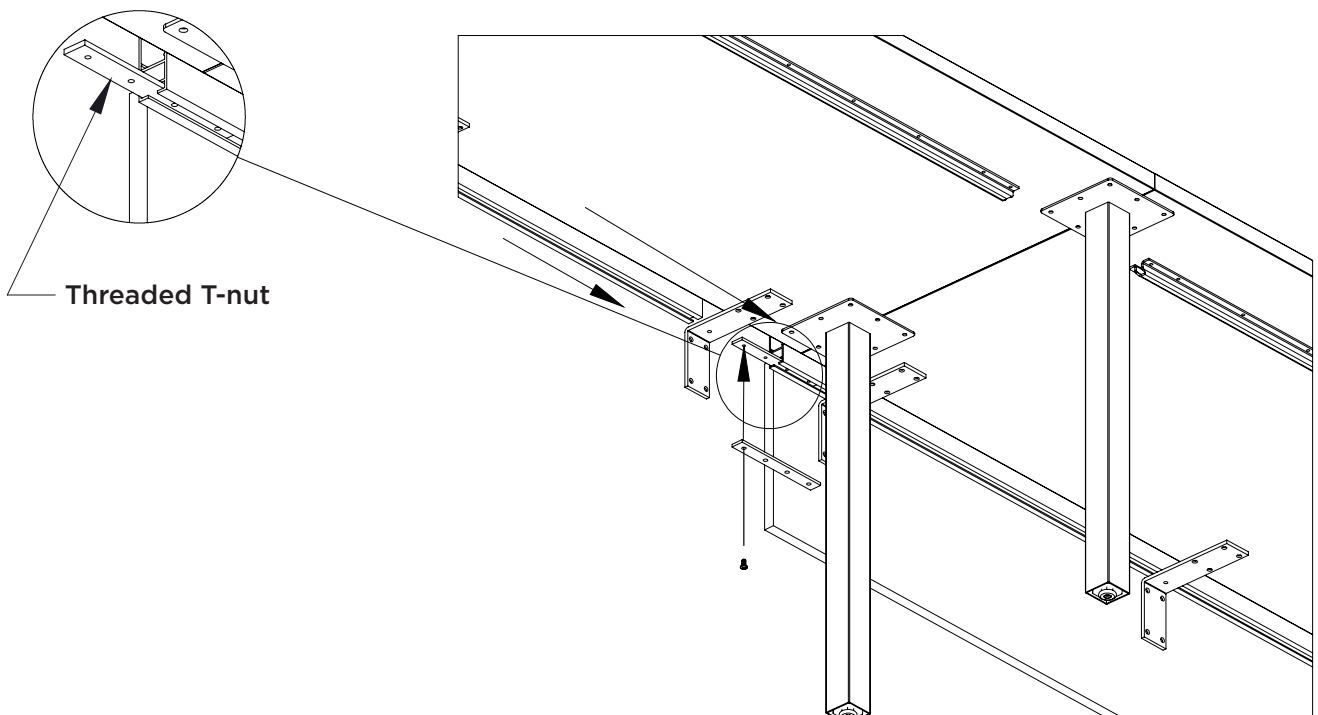
**Step 5**

1. Align modesty panel leaving a 1" offset from the edge of the work surface.
2. Maintain a 3.25" gap between the modesty panel and the back edge of the work surface.
3. Attach straps to bottom of work surface using #8 x 3/4" Flat Head screws.



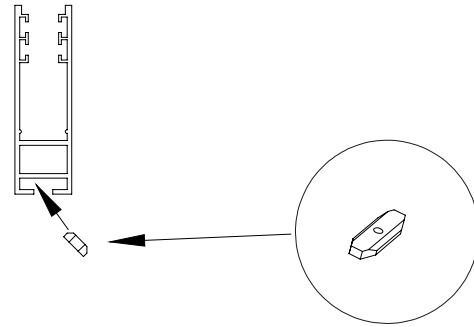
**Step 6**

1. Place tool rails on top straps.
2. Insert the threaded T-nuts where tool rails meet.
3. While tool rails are held together, use M6 x 12mm screws to tighten T-nuts together.

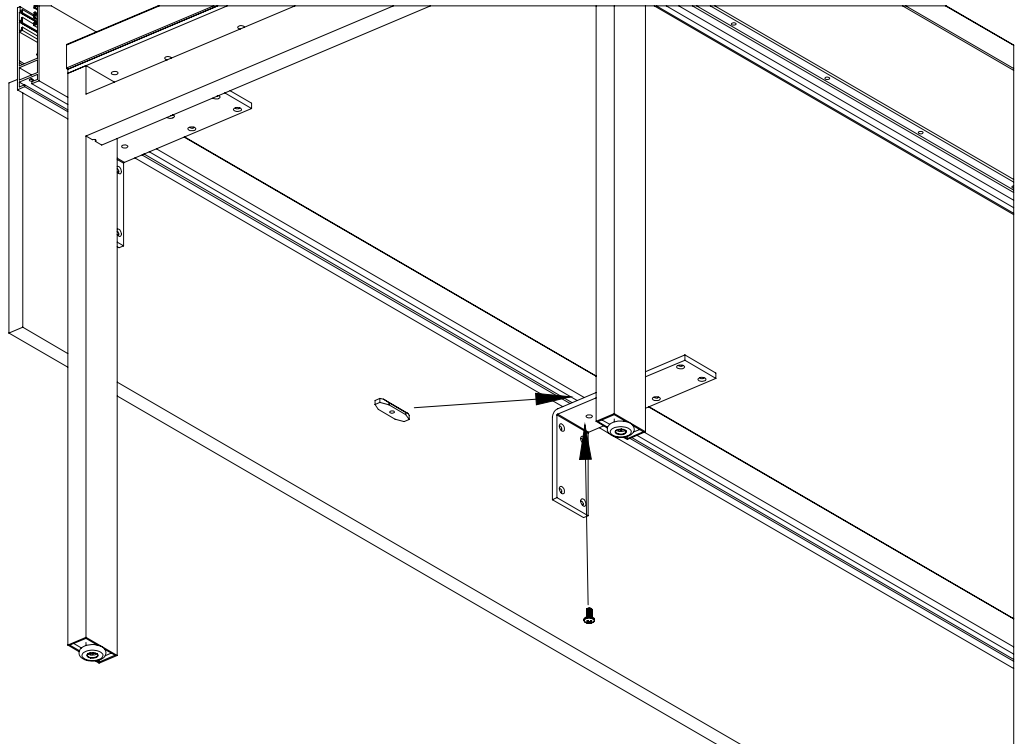


**Step 7**

1. Insert T-nut, angled face up, inside of grooved bottom of tool rail.
2. Use M6 x 12mm (Part #: 1551204) screw to attach top strap to T-nut inside of tool bar.
3. When tightening screw, T-nut should turn inside of groove and grip bottom of toolbar.

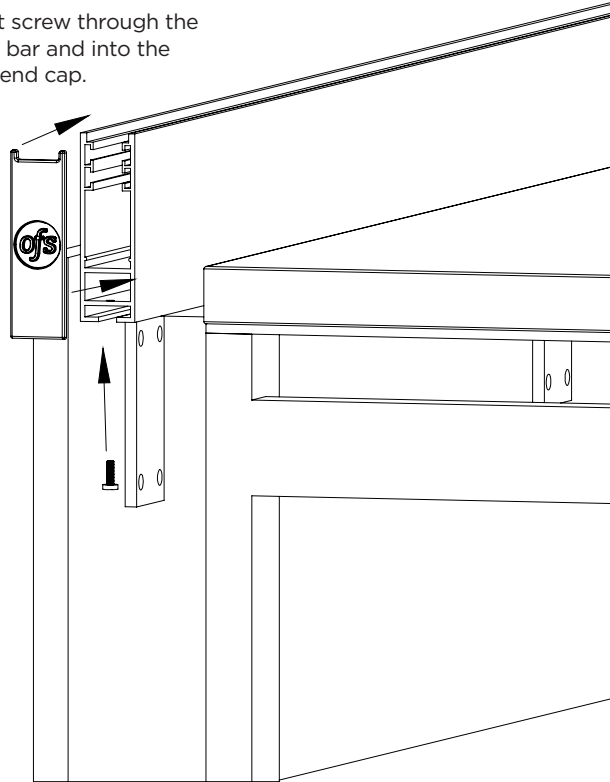


**T-nut**  
Part #: 1512929



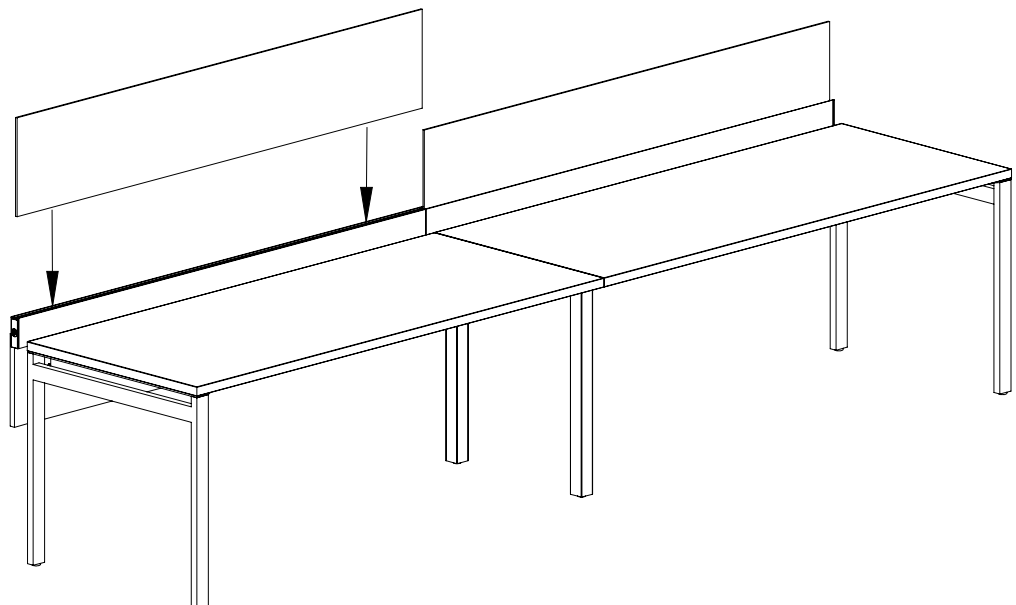
**Step 8**

1. Insert end caps into outside of tool rails.
2. Secure in place by threading set screw through the small hole in the end of the tool bar and into the flange on the inside face of the end cap.



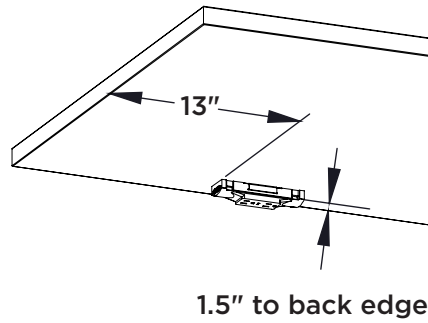
**Step 9**

1. Install privacy screens into tool rails.
2. Use a RUBBER MALLET to work screen all the way in until seated on the bottom extrusion.



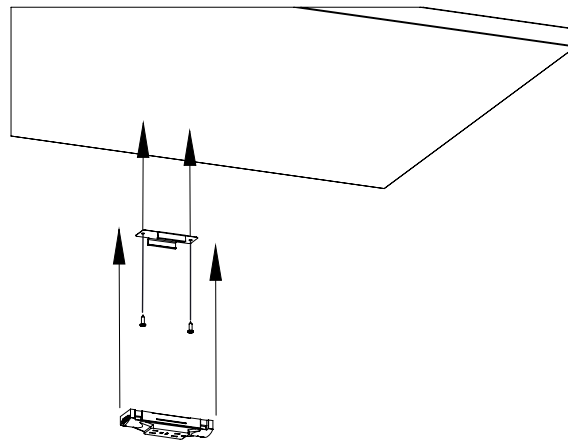
## Power installation

Hold receptacles, with receptacle clip attached, in specified location; 13" off side edge, 1.5" off back edge; and pencil mark receptacle clip location.



## Step 1

1. Separate receptacle from clip.
2. Screw receptacle clip to top in marked location using (2) #8 x 5/8" pan head screws.
3. Snap receptacle into receptacle clip.



**Step 2**

1. Snap jumpers into place between receptacles.
2. Snap 26" jumper, that goes from table to table, into place.
3. Snap In-feed, that comes from power source into place.

